Technical Data Sheet

Ronfalin VE101 GREY 6-2332

Acrylonitrile Butadiene Styrene

Product Description

Flame retardant ABS for injection moulding.

Processing Method	Injection Molding
Additive	Flame Retardant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	25	cm³/10 min	ISO 1133
Density, (Method A)	1.19	g/cm³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	45.0	MPa	ISO 527-2
Tensile Strain at Break	18	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2700	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	40.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2500	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	74.0	MPa	ISO 178
(2.0 mm/min, 4.2%)	75.0	MPa	ISO 178
(2.0 mm/min, 8.5%)	68.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	11	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	6.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	65	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise)	45	kJ/m²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	93.0	°C	ISO 306
(A (10N), 50 °C/h)	102	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	83.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	75.0	°C	ISO 75-2/A
Electrical			
Comparative Tracking Index (CTI), (Solution A)	350	V	IEC 60112

Flammable			
Glow Wire Flammability Index			
(1.5 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	700	°C	IEC 60695-2-13
(3.0 mm)	725	°C	IEC 60695-2-13
UL Information			
Flammability Classification			
(0.8 mm)	V-0		IEC 60695-11-10, -20
(1.6 mm)	V-0		IEC 60695-11-10, -20
(3.2 mm)	V-0		IEC 60695-11-10, -20